



# **Guidelines - Circular Saw**

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#### **DETAILS OF MACHINE**

- Machine shall be positioned such that there is no obstruction to operator & others.
- Always keep the machine switched off when not in use.
- Emergency stop control must be provided on the machine & should be easily accessible.
- Keep the space around the machine clean & free from any obstructions.
- It will be ideal if saw dust extraction system is provided if used inside a building.

#### **GUARDING**

- Ensure that the crown guard is fixed to the machine.
- Guard the fly wheel & belt located below the machine. (Where appropriate).
- Guard must be of adequate strength & of good construction.
- Guard should not create any danger to the operator while using.
- Guard must not be bypassed or removed.
- Disciplinary procedure in place to deal with any safety violation.

### **RIVING KNIFE & PUSH STICK**

- Ensure that Riving knife is fitted & is in place while machine is being operated.
- Maintain appropriate distance between the circular blade & riving knife as prescribed in the manufacturers operating manual.
- Make use of Push stick when there is a danger of hand coming in to contact with the revolving blade (danger zone).
- Ensure adequate lighting arrangements have been made.







#### **TRAINING & AUTHORIZING**

- Display names of the operators authorized to use the machine.
- Do not try to stop the rotating blade by hand.
- Cutting work should be carried out under the supervision of a trained & experienced person.
- All circular saw operators must be trained & competent and authorized to use the machine.

#### **SAFETY NOTICES / PPE**

- Display safety notices in the language easily understood by the operators.
- It is the responsibility of the contractor to provide appropriate PPE like face shield, safety goggles & respiratory protection.
- Area supervisors will ensure that the operator uses the issued PPE.
- Regular monitoring of airborne particles must be carried out & if hardwoods are machined a full assessment must be undertaken.

## USE & MAINTENANCE

- Do not apply excessive pressure on the blades.
- Circular saws are for straight edge cutting never try to cut in curves.
- Maintain machine in good working condition.
- No adjustments shall be made while the machine is in motion.
- Ensure that the guard is replaced back immediately after the maintenance work is completed.
- Blades with broken teeth should be replaced immediately.

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